

Soft solder and tinning paste, containing lead

For soldering, tinning and pre-tinning

Soft soldering and tinning paste, containing lead Flux according DIN EN 29454-1, 3.1.1.C.

Article no.: 21

Description

Ready to use soft solder metal paste for soldering, tinning and pretinning. On basis of zinc chloride and ammonium chloride in organic preparation with metal powder.

Properties

Metal content: 60-70%
Condition : pasty

„Soft solder and tinning paste, „containing lead“ is ready to use. There is no sedimentation of the metal content.

Alloy	Melting range	Materials to be processed
S-Sn60Pb40	183-190°C	Steel, copper, copper alloys
S-Pb60Sn40	183-235°C	Steel, copper, copper alloys
S-Pb74Sn25Sb1	185-263°C	Steel, copper, copper alloys, especially for car body repair

Application advices

Apply paste thinly with a brush on the part which has to be tinned and heat up equally. Afterwards remove the flux residues with a moist cloth. Subsequently you may increase the layer thickness with rods or wire solder. The flux residues are corrosive and have to be thoroughly removed with water (if requested maybe neutralisation, ultrasound).

Delivery form:

0,100 kg jars,
0,250 kg jars,
0,500 kg jars
1,000 kg tin can

Storage advices

Store in well closed containers and protect against humidity, insolation and heat exposure.

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