



Product Information

Solder Liquid “VA-NOX”

For the soldering of stainless steel material in the roofing trade

Item No.: 24 01 00 ...

All information about our products is the result of our long standing experience which we would like to pass on to our customers as application support. However, as we do not have any influence on the application of the works carried out with our products, please see the warranty claims in our conditions of sale because our liability is limited.

This product information does not constitute warranted properties.

Description

Zinc chloride-free flux for the soft soldering of steel and stainless steel on the basis of phosphoric acid, in aqueous solution. Particularly suitable for the soft soldering of stainless steel roofing sheets. No discolouration of the stainless steel surface is caused by the flux during the soldering process.

Properties

Type:	3.2.1.A according to DIN EN 29454-1
Condition:	liquid
Density:	1.27 g/cm ³
Colour:	clear as water
pH-value:	<1

The flux is already active at a solder temperature of approx. 50° C!

Washing

The flux residues are corrosive and have to be removed thoroughly with warm water.

Advices

FELDER solder liquid "VA-NOX" does not contain any substances for which exists restrictions in the directive 2011/65/EU ("RoHS").

Storage

Store in tightly closed containers protected against insolation and humidity.

Delivery Form

100 ml bottle with brush insert
250 ml bottle
500 ml bottle
1,000 ml bottle

Other package units and bulk packs are available on demand.